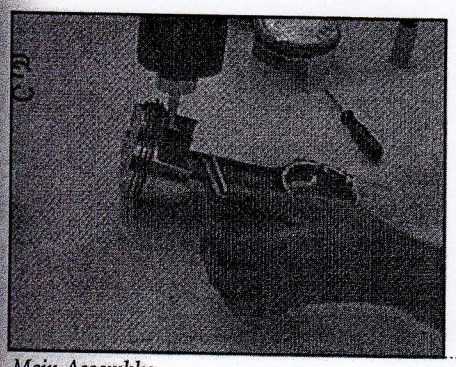
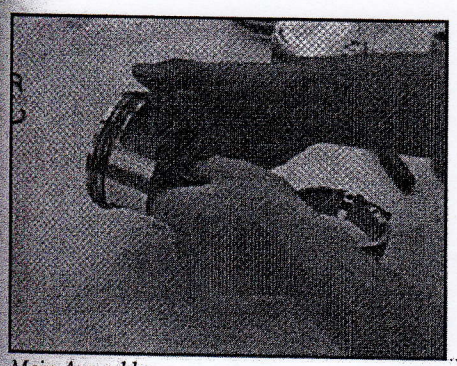


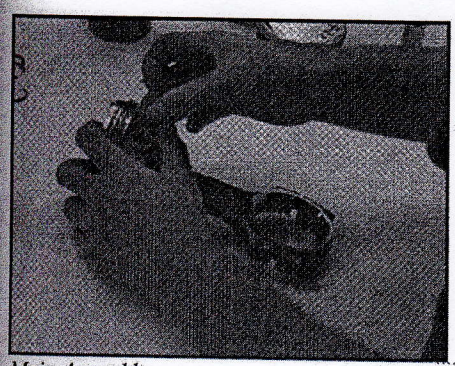
Main Assembly

...fit the piston to the rod noting the pistons are handed and have to be fitted the correct way to the con rod - see illustration at bottom of page.



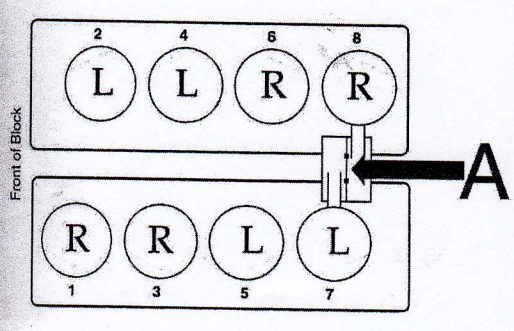
Main Assembly

Gently push the well oiled gudgeon pin into place as shown.



Main Assembly

Finally fit the circlip making sure that both clips are retained in the groove.



Picture of orientation of pistons.

A= Position of groove - must meet each other.